



- Ironers

Ensure that the Ironers have been warmed up for at least 20 minutes before commencing operations. If steam heated Crack the steam slowly

Steps for Starting Ironer

1. Raise beds/ lower rolls
2. Start the rollers rolling
3. DO NOT increase the roller speed
 - Check to see if Ironers have been waxed
 - If not perform waxing as described below at slow speed
4. after wax increase roller speed to operating speed
 - ensure exhaust fans are running
 - ensure normal operating speed has been reached before feeding in linen

Steps for Stopping Ironer

1. DO NOT stop the Ironer immediately after operations
2. Keep rollers running for 10 minutes to dry out the rollers
3. Slow down the rollers
 - Check that the rollers have slowed down before pressing the stop button
4. Stop the Ironer
5. Lower beds/ Raise rolls

Steps for waxing the Ironer

1. Switch **OFF** vacuum fan.
 2. Slow down Ironer speed until display shows approximately 5 metres per minute.
 3. Switch the folder to bypass mode.
 4. Feed through scourer
 5. Feed the conditioning cloth until its leading edge is caught by first roller of ironer
 6. When conditioning section of blanket is under feed-in tapes STOP the ironer Lift flap on the wax cloth and spread half cup of Wax Powder in the blanket. Start ironer rolling and feed in cloth
 7. Switch ON vacuum fan, select correct folder setting for next items to be ironed and adjust Ironer speed.
 8. Feed in condemned sheet to remove excess wax
 9. When the last pass has been completed the Ironer cloth must be stored in the correct location. **It must be hung over bar and NOT folded**
- Repeat the above process at the Lunch Break**

You may pass the conditioning blanket through the Ironer at breaks without adding waxing powder.

**Ensure All tapes are on
Especially on small piece laned ironers**

Use the surgeons Knot

