



## **Filterfab X1944 HEATSEALER**

### **Installation and Operating Manual**

## **Introduction**

Congratulations on your purchase of the Heat sealing machine. If this unit is cared for properly it should provide you a trouble free Operation.

It can be used for a variety of uses including Heat sealing Labels, Patches, Repair Tape and Logo Transfers.

## **Please read the instructions below before use**

### **Installation**

Place the machine on a solid base ensuring it is firm and level. Ensure there is at least a 50cm Clearance around the press while in use for proper ventilation..

### **Electrical Connection**

The Machine requires a standard socket with 200/250 volts, single phase 50 hertz electrical supply 10 amp grounded circuit

The heating element fitted to this unit is 500 watts.

This machine has been electrically checked and tested before use, but check you local state regulations from your local work cover office as it may require regular testing and tagging by a qualified electrician in the future like any other appliance.

### **CONNECT THE POWER CORD**

Connect the power cord into a properly grounded electrical outlet with a sufficient amperage rating.

**EXTENSION CORDS** If used, should be as short as possible Heavy duty cords are recommended.

**CIRCUITS** that have less than 10 amps or that have other high demand equipment or appliances(especially more than one heat seal machine) plugged in, should not be used.

**NOTE:** If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or a similarly qualified person in order to avoid hazard. Use HSJ type, rated 250 V - 10 AMP for replacement.

**CAUTION** Failure to follow these instructions will cause:

**1.** Erratic controller functions. **2.** Inaccurate displays and slow heat-up. **3.** The circuit breaker to disengage.  
during use.

## Safety Read Carefully

All electrical connections under frame covers are live. The Press contains no user serviceable parts- contact your local Filterfab office for servicing. NEVER operate press with any covers and / or guards removed. Do not leave press unattended while switched on. Do not leave the press in the closed position for prolonged periods.

Above all the press gets very hot. Although every effort has been made to reduce the potential for burns due care is necessary.

Before switching on ensure that the press is in the open position (i.e. the head is not laying in the pressure pad).

The Heatsealer has been equipped with various safety features to ensure operator safety. **If the machine is left unattended for 1hour without use it will shut down automatically. Switching machine on and off will reset.**

## Safety Tips

Under normal conditions accidents are rare. However listed below are some practical points to ensure your safety

Read all instructions.

Use heat press only for its intended use.

To reduce the risk of electric shock, do not immerse the heat press in water or other liquids.

Never pull cord to disconnect from outlet, instead grasp plug and pull to disconnect. Do not allow cord to touch hot surfaces, allow heat press to cool completely before storing.

Do not operate heat press with a damaged cord, or if the equipment has been dropped or damaged. To reduce the risk of electric shock, do not disassemble or attempt to repair the heat press, take it to a qualified service person for examination and repair. Incorrect reassembly or repair could cause a risk of fire, electric shock, or injury to persons when the equipment is used.

Close supervision is necessary for any heat press being used by or near children. Do not leave equipment unattended while connected.

Burns can occur when touching hot metal parts.

To reduce the likelihood of circuit overload, do not operate other high voltage equipment on the same circuit.

If an extension cord is necessary, then a 20 amperage rated cord should be used.

Cords rated for less amperage may overheat, care should be taken to arrange the cord so that it cannot be pulled or tripped over.

This machine gets hot whilst operating. Take care not to touch any surfaces that are HOT

## MACHINE OPERATION

Only suitably trained personnel should operate this machine.

This machine is designed to be operated by one operator only

## Operating Instructions



### On/ Off Control Heat and time setting

Locate the packaging bolt positioned on the top-centre of the press. Packaging bolt must be removed prior to turning the press on or operating the press.

Now, locate the Power ON/OFF Switch on the side of the press, then turn the Power Switch on.

### ADJUST THE TEMPERATURE

Locate the LED Display on the Press.

Press the Mode Select button located in the centre of the Control Panel.

The (SET) and (TEMP) lights located next to the display will illuminate indicating you are in the adjust temperature mode.

Next, press the (-) button located to the left of the Mode Select button to lower the temperature setting, or press the (+) button located to the right of the Mode Select button to raise the temperature setting.

The temperature can be set from 176° F (79° C) to 430° F (220° C).

The LED will display changes as you make them.



## ADJUST THE TIME

Your Press has two time settings. This will allow you to set different times when a two hit application is required. For single hit applications, you simply set both time settings the same.

Once you have adjusted the temperature, press the Mode Select button again. This will advance you to the Time#1 mode. The set and time lights will illuminate, indicating that you are in the Time # 1 mode.

Adjust the time in the same manner that you adjusted the temperature. Once you have the Time # 1 set, push the Mode Select button again to advance to the Time # 2 setting. All three red LED lights will illuminate indicating that you are in the Set Time # 2 Mode. Select the desired time and push the Mode Select button again to exit the time settings. All lights will be off and the press will return to the print mode.

**REMEMBER:** Press the Mode Select button ONCE to advance to the Adjust Temperature Mode

Press the Mode Select button A SECOND TIME to advance to the Time #1 mode.

Press the Mode Select button A THIRD TIME to advance to the Time #2 Settings.

Press the Mode Select button A FOURTH TIME to return to the Heat Up/Operating Mode



## Adjusting the pressure

### ADJUST THE PRESSURE

First, locate the LED Display on the Press. The Pressure Adjustment Knob is located in the center of the heat platen. Adjust the pressure by turning the knob clockwise to increase pressure and counter clockwise to decrease pressure.

#### PRESSURE READOUT

A visual Pressure Readout is located on the lower right side of the LED Display.

When the handle is locked into the Print Position, a pressure number will be

displayed. Readout will be on a scale of 0 - 9. A 0 Pressure readout would indicate no pressure at all and 9 would indicate very heavy pressure.

(See figure 1)

To adjust the Pressure, simply turn the Pressure Adjustment

Knob to the right or clockwise to increase the Pressure and to

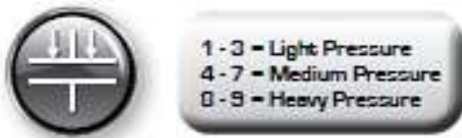
the left or counter clockwise to decrease the Pressure. The

readout will display the Pressure when locked

down in the print position.

**REMEMBER:** To allow for the thickness of your garment when adjusting the pressure.

**WARNING: Structural damage caused by excessive pressure is not covered under the limited warranty!**



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down in the print position.

**REMEMBER:** To allow for the thickness of your garment when adjusting the pressure.

**WARNING: Structural damage caused by excessive pressure is not covered under the limited warranty!**

## To Operate Press

Ensure that the Heat setting is correct for the material being used. **Allow a good 10 minutes for the press to heat up before use.**

Place the part of the article to be marked / heatbonded onto the exposed pressure pad and locate the transfer/ bonded material on the article in the position required.

Position the garment and application and proceed to press.

Lower and lock the heat platen into the press position.

This procedure will start the automatic timing process.

The timer will automatically countdown and lift the heat platen into the “UP” position when the press cycle is complete.

**NOTE:** Please be aware after time is complete, gas shocks will automatically release the platen into the “UP” position.

The time will automatically re-set and you are ready to continue with the next application

## Guide times for Heat sealing Garments

Cotton	8 – 10 Seconds 205 Degrees Centigrade
Polyester	8 – 10 Seconds 205 Degrees Centigrade
Acrylic	8 – 10 Seconds 205 Degrees Centigrade
Nylon Garments	8 – 10 Seconds 205 Degrees Centigrade

## Delicate garments used only with a covering

Nylon Stockings	5-8 Seconds 205 Degrees Centigrade
Wool	5-8 Seconds 205 Degrees Centigrade
Silks	5-8 Seconds 205 Degrees Centigrade

*Please Note these times are only to be used as a guide and will vary depending on garments thickness and the positioning of the labels on the garments*

*It is important that sensitive fabrics such as nylons are tested in an inconspicuous area to check for the possibility of heat degradation. If this occurs the fabric is not suitable for the process.*

## Shutting Down

To shut down the machine, turn off the green illuminated rocker switch to the right of the controller. The handle should be in the up position.

## **Fault Diagnosis**

In all fault conditions, switch off the power to the machine and unplug the machine from the electrical supply before contacting Filterfab

## **Rubber Pad assembly**

The Rubber Silicon Pressure pad must be maintained in good condition at all times. A worn pad will always affect the quality of transfer marking Bonding.

Never allow the heat head to come into contact with the Rubber pad when unit is not on used.

Please contact Filterfab for a replacement Pad and special glue if required.  
If you replace this yourself glue on at end of day after unit has cooled down allowing glue to cure overnight before use.

## **PTFE Heat Head Cover**

A PTFE (Teflon) cover is adhered to the heat head which allows the surface to be wiped clean should it become marked. This should only be done when the unit is cold. If this cover needs replacement order spare parts (See Spare parts section) The cover has an adhesive backing and may be fixed to the heat head when the unit is cold. Any air bubbles should be pushed to the edge. It should be left 8 hrs for the adhesive to cure before the unit is switched on again.

## **Maintenance of the Machine**

### **Daily Maintenance**

For good press results it is important to keep the press surfaces clean.

Wipe the surface of the heat plate with a dry non abrasive cloth before use when the plate is cold.

When heat plates is hot and not in use, keep open position away from the silicone pad.

### **Periodic Maintenance**

Put a few drops of oil onto the various pivot pins every three months.

Periodically clean the Teflon coated heat platen with a non-abrasive piece of cloth.

Stubborn stains may be cleaned, when platen is cool, with mineral sprits

### **Cleaning**

First unplug the machine. Clean the outside of the machine frequently with a clean, moist cloth. This may conveniently be carried out when the machine is cold.

To prevent soiling of substrate, periodic wiping of entire exterior machine, including platens, with a clean rag is recommended. If necessary, use mineral sprits for cleaning a cold machine. Since mineral sprits are flammable, use precautions at all times and keep away from sparks, flames; or hot heat platen

### **Design Changes**

With the policy of constant improvement and / or modifications to meet changing conditions, the right is reserved to change the design and or specifications at any time without prior notification

### **Guarantee**

This Heatsealer is guaranteed to be free from defects in materials and workmanship (excluding press pad assembly and PTFE Head cover) for a period of ONE (1) Year from proven date of installation.

Should in our opinion any part of this unit be defective in materials or workmanship it will be replaced or repaired free of charge (excluding and travelling / carriage cost which will be charged at our discretion) provided the unit has been installed and operated in the correct manner and not subjected to misuse.

A charge will be made for any costs incurred if a reported fault on the unit is found to be due to incorrect installation, operation and / or incorrect materials being used, as it is the responsibility of the user to ensure the suitability of the materials operating through the press.



## Spare parts

A full range of spare parts are available on request from your local Filterfab representative the more common ones are below.

	HEAT SEAL RUBBER
	TEFLON COVER

## Re-Ordering Codes for patches /Labels/ repair tapes

**Thermal 1000 46 x 12mm roll of LABELS CODE 5T4612**

**THERMAL INK RIBBON FOR 2 INCH PRINTER**

### Reordering Code

## 17mm X 82mm LABEL TAPE

5/181/BL	17 X 82mm BLUE LABELS
5/181/GR	17 X 82mm GREEN LABELS
5/181/LLC	17 X 82mm LILAC LABELS
5/181/ORG	17 X 82mm ORANGE LABELS
5/181/PNK	17 X 82mm PINK LABELS
5/181/TAN	17 X 82mm TAN LABELS
5/181/WH	17 X 82mm WHITE LABELS
5/181/Y	17 X 82mm YELLOW LABELS

## 25mm X 82mm LABEL TAPE

5/182/BL	25 X 82mm BLUE LABELS
5/182/GR	25 X 82mm GREEN LABELS
5/182/LLC	25 X 82mm LILAC LABELS
5/182/ORG	25 X 82mm ORANGE LABELS
5/182/PNK	25 X 82mm PINK LABELS
5/182/TAN	25 X 82mm TAN LABELS
5/182/WH	25 X 82mm WHITE LABELS
5/182/Y	25 X 82mm YELLOW LABELS
5/182RED	25 X 82mm RED LABELS

## Patches Reordering Codes

	<b>12MM PATCHES</b>	
<b>Reordering Code</b>		<b>BOX OF</b>
5/101	12mm CIRCULAR PATCHES SPECIALS	1000
5/101/1	12mm SURG. GREEN PATRCHES	1000
5/101/15	12mm WHITE MOMIE PATCHES	1000
5/101/16	12mm SURG. WHITE PATCHES	1000
5/101/20	12mm NAVY W/WEAR PATCHES	1000
5/101/21	12mm POSTMANB BLUE W/WEAR PATCHES	1000
5/101/23	12mm BOTTLE GREEN W/WEAR PATCHES	1000
5/101/29	12mm GULF BLUE W/WEAR PATCHES	1000
5/101/5	12mm EUCYLYPTUS 50/50 POLY SHEET PATCHES ( NZ GREEN)	1000
5/101/53	12mm WHITE W/WEAR PATCHES	1000
5/101/54	12MM CIRCULAR PATCHES TAN W/WEAR	1000
5/101/55	12mm ORANGE W/WEAR PATCHES	1000
5/101/9	12mm SURG. BLUE PATCHES	1000
	<b>20MM CIRCULAR PATCHES</b>	
5/102	20MM CIRCULAR PATCHES SPECIALS	1000
5/102/1	20mm SURG.GREEN PATCHES	1000
5/102/15	20mm WHITE MOMIE PATCHES	1000
5/102/16	20mm SURG. WHITE PATCHES	1000
5/102/23	20mm CIRC.PATCHES BOTTLE GREEN W/WEAR	1000
5/102/29	20mm GULF BLUE W/WEAR PATCHES	1000
5/102/5	20mm EUCYLYPTUS 50/50 POLY PATCHES (NZ GREEN)	1000
5/102/53	20mm WHITE W/WEAR PATCHES	1000
5/102/54	20mm TAN W/WEAR PATCHES	1000
5/102/55	20mm ORANGE W/WEAR PATCHES	1000
5/102/29	20mm GULF BLUE W/WEAR PATCHES	1000
5/102/7	20mm BLUE BARRIER PATCHES	1000
5/102/9	20mm SURG. BLUE PATCHES	1000
5/102/96	20mm GREY W/WEAR PATCHES	1000

<b>Reordering Code</b>	<b>25MM CIRCULAR PATCHES</b>	<b>BOX OF</b>
5/103	25MM CIRCULAR PATCHES	1000
5/103/1	25mm SURG. GREEN PATCHES	1000
5/103/15	25mm WHITE MOMIE PATCHES	1000
5/103/16	25mm SURG.WHITE PATCHES	1000
5/103/20	25mm NAVY W/WEAR PATCHES	1000
5/103/21	25mm POSTMAN BLUE W/WEAR PATCHES	1000
5/103/23	25mm BOTTLE GREEN W/WEAR PATCHES	1000
5/103/29	25mm GULF BLUE W/WEAR PATCHES	1000
5/103/5	25mm EUCYLYPTUS 50/50 POLY PATCHES (NZ GREEN )	1000
5/103/53	25mm WHITE W/WEAR PATCHES	1000
5/103/55	25mm ORANGE W/WEAR PATCHES	1000
5/103/7	25mm BLUE BARRIER PATCHES	1000
5/103/9	25mm SURG. BLUE PATCHES	1000
5/103/96	25mm GREY W/WEAR PATCHES	1000
	<b>38MM CIRCULAR PATCHES</b>	
5/104	38MM CIRCULAR PATCHES SPECIALS	500
5/104/1	38mm CIRC. SURGICAL GREEN PATCHES	500
5/104/15	38mm CIRC. WHITE MOMIE PATCHES	500
5/104/16	38mm CIRC.SURGICAL WHITE PATCHES	500
5/104/20	38mm CIRC. PATCHES NAVY WORKWEAR	500
5/103/21	38mm CIRC. POSTMAN BLUE W/W PATCHES	500
5/103	38mm CIRC.BOTTLE GREEN W/W PATCHES	500
5/103	38mm CIRC.GULF BLUE W/WEAR PATCHES	500
5/103	38mm CIRC.EUCYLYPTUS W/WEAR PATCHES	500
5/103	38mm CIRC.WHITE W/WEAR PATCHES	500
5/103	38mm CIRC.ORANGE W/WEAR PATCHES	500
5/103	38mm CIRC. BLUE BARRIER PATCHES	500
5/103	38mm CIRC. SURGICAL BLUE PATCHES	500
5/103	38mm CIRC.GREY W/WEAR PATCHES	500

	<b>50MM CIRCULAR PATCHES</b>	
<b>Reordering Code</b>		<b>BOX OF</b>
5/105	50MM CIRCULAR PATCHES SPECIALS	250
5/105/1	50MM SURG.GREEN PATCHES	250
5/105/15	50mm WHITE MOMIE PATCHES	250
5/105/16	50mm SURG.WHITE PATCHES	250
5/105/20	50mm NAVY WORKWEAR PATCHES	250
5/105/21	50mm POSTMAN BLUE WORKWEAR	250
5/105/23	50mm BOTTLE GREEN W/WEAR PATCHES	250
5/105/29	50mm GULF BLUE W/WEAR PATCHES	250
5/105/5	50mm EUCYLYPTUS 50/50 POLY PATCHES	250
5/105/53	50mm WHITE W/WEAR PATCHES	250
5/101/54	50mm TAN WORKWEAR PATCHES	250
5/105/55	50mm ORANGE W/WEAR PATCHES	250
5/105/8	50mm ROYAL BLUE W/WEAR PATCHES	250
5/105/9	50mm SURG. BLUE PATCHES	250
5/105/96	50mm DARK GREY W/WEAR PATCHES	250
	<b>50MM SQUARE PATCHES</b>	
5/109	50mm SQUARE PATCHES SPECIAL	250
5/109/1	50mm SQUARE SURG. GREEN PATCHES	250
5/109/15	50mm SQUARE WHITE MOMIE PATCHES	250
5/109/16	50mm SQUARE SURG. WHITE PATCHES	250
5/109/20	50mm SQUARE NAVY W/WEAR PATCHES	250
5/109/21	50mm SQUARE PATCHES POSTMAN BLUE W/WEAR	250
5/109/23	50mm SQUARE BOTTLE GREEN W/WEAR PATCHES	250
5/109/5	50mm SQUARE EUCYLYPTUS GREEN (NZ GREEN)	250
5/109/29	50mm SQUARE GULF BLUE PATCHES	250
5/109/53	50mm SQUARE WHITE W/WEAR PATCHES	250
5/109/55	50mm SQUARE ORANGE W/WEAR	250
5/109/7	50mm SQUARE BLUE BARRIER PATCHES	250
5/109/9	50mm SQUARE SURG.BLUE PATCHES	250
5/109/96	50mm SQUARE DARK GREY W/WEAR PATCHES	250

<b>Reordering Code</b>	<b>75MM SQUARE PATCHES</b>	<b>BOX OF</b>
5/110	75mm SQUARE SPECIAL PATCHES	150
5/110/1	75mm SQUARE SURG.GREEN PATCHES	150
5/110/15	75mm SQUARE MOMIE PATCHES	150
5/110/16	75mm SQUARE SURG.WHITE PATCHES	150
5/110/20	75MM SQU. PATCHES NAVY W/WEAR	150
5/110/21	75mm SQU. POSTMAN BLUE W/WEAR PATCHES	150
5/110/23	75mm SQU. BOTTLE GREEN W/WEAR PATCHES	150
5/110/26	75mm SQU. TAN W/WEAR PATCHES	150
5/110/27	75mm SQU. LIGHT GREY W/WEAR PATCHES	150
5/110/29	75mm SQU. GULF BLUE W/WEAR PATCHES	150
5/110/53	75mm SQU . WHITE W/WEAR PATCHES	150
5/110/54	75mm SQUARE TAN W/WEAR PATCHES	150
5/110/55	75mm SQU. ORANGE W/WEAR PATCHES	150
5/110/9	75mm SQU.SURG.BLUE PATCHES	150
5/110/96	75mm SQU. DARK GREY W/WEAR PATCHES	150
	<b>100MM SQUARE PATCHES</b>	
5/111	100MM SQUARE PATCHES SPECIALS	100
5/111/1	100mm SQU. SURG.GREEN PATCHES	100
5/111/15	100mm SQU. WHITE MOMIE PATCHES	100
5/111/16	100mm SQU. SURG.WHITE PATCHES	100
5/111/20	100mm SQU. NAVY W/WEAR PATCHES	100
5/111/21	100mm SQU. POSTMAN BLUE W/WEAR PATCHES	100
5/111/23	100mm SQU. BOTTLE GREEN W/WEAR PATCHES	100
5/111/29	100mm SQU. GULF BLUE W/WEAR PATCHES	100
5/111/5	100mm SQU.EUCYLYPTUS GREEN W/WEAR	100
5/111/53	100mm SQU. WHITE W/WEAR PATCHES	100
5/111/54	100mm TAN WORKWEAR PATCHES	100
5/111/55	100mm SQU. ORANGE W/WEAR PATCHES	100
5/111/9	100mm SQU. SURG.BLUE PATCHES	100
5/111/96	100mm SQU.DARK GREY W/WEAR PATCHES	100

	<b>12MMX25MM RECTANGULAR PATCHES</b>	
<b>Reordering Code</b>		<b>BOX OF</b>
5/115	12mm X 25mm RECT.PATCHES SPECIAL	1000
5/115/1	12mmX 25mm RECT.SURGICAL GREEN	1000
5/115/15	12mmX 25mm RECT. WHITE MOMIE	1000
5/115/16	12mm X 25mm RECT. SURGICAL WHITE	1000
5/115/20	12mm X 25mm RECT.NAVY W/WEAR	1000
5/115/21	12mm X 25mm RECT. POSTMAN BLUE W/W	1000
5/115/23	12mm X 25mm RECT. BOTTLE GREEN W/W	1000
5/115/29	12mm X 25mm RECT. GULF BLUE W/W	1000
5/115/5	12mm X 25mm RECT. EUCYLYPTUS GR. W/W	1000
5/115/53	12mm X 25MM RECT. WHITE W/WEAR	1000
5/115/55	12mm X 25mm RECT. ORANGE W/W	1000
5/115/7	12mm X 25mm RECT. BLUE BARRIER	1000
5/115/9	12mm X 25mm RECT. SURGICAL BLUE	1000
5/115/96	12mm X 25mm RECT. GREY W/WEAR	1000
	<b>32MM X 100MM RECTANGULAR PATCHES</b>	
5/116	32MMX100MM RECTANGULAR PATCHES	250
5/116/1	32mmX100mm RECT. SURG.GREEN PATCHES	250
5/116/15	32MMX100MM RECT.PATCHES WHITE MOMIE	250
5/116/16	32mmX100mm RECT. SURG.WHITE PATCHES	250
5/116/20	32mmX100mm RECT. NAVY W/WEAR PATCHES	250
5/116/21	32mmX100mm RECT.POSTMAN BLUE W/W	250
5/116/23	32mmX100mm RECT.BOTTLE GREEN W/W	250
5/116/29	32mm X100mm RECT.GULF BLUE W/WEAR	250
5/116/5	32mmX100mm RECT.EUCYLYPTUS GR W/W	250
5/116/53	32mmX100mm RECT.WHITE W/WEAR	250
5/116/55	32mmX100mm RECT ORANGE W/WEAR	250
5/116/7	32mmX100mm RECT.BLUE BARRIER	250
5/116/9	32mmX100mm RECT.SURG. BLUE PATCHES	250
5/116/96	32mmX100mm RECT. GREY W/WEAR	250

## Repair Tape Reordering Codes

<b>Reordering Code</b>	<b>25MM REPAIR TAPE</b>
5/131	REPAIR TAPE - 25MM X 50MTR ROLL
5/131/1	REPAIR TAPE - 25mm SURG. GREEN
5/131/16	REPEIR TAPE - 25mm SURG.WHITE
	<b>38MM REPAIR TAPE</b>
5/132	REPAIR TAPE - 38MM X 50MTR ROLL
5/132/1	REPAIR TAPE - 38mm SURG. GREEN
5/132/16	REPAIR TAPE - 38mm SURG. WHITE
	<b>50MM REPAIR TAPE</b>
5/133	REPAIR TAPE - 50MM X 50MTR ROLL
5/133/1	REPAIR TAPE- 50mm SURG.GREEN
5/133/16	REPAIR TAPE - 50Mmm SURG. WHITE
	<b>75MM REPAIR TAPE</b>
5/134	REPAIR TAPE - 75MM X 50MTR ROLL
5/134/1	REPAIR TAPE - 75mm SURG.GREEN
5/134/16	REPAIR TAPE - 75MM SURG. WHITE
5/134/20	REPAIR TAPE - 75mm NAVY W/WEAR
5/134/21	REPAIR TAPE - 75mm POSTMAN BLUE W/WEAR
5/134/23	REPAIR TAPE - 75mm BOTTLE GREEN W/WEAR
5/134/26	REPAIR TAPE - 75mm TAN W/WEAR
5/134/29	REPAIR TAPE - 75MM GULF BLUE W/WEAR
5/134/53	REPAIR TAPE - 75mm WHITE W/WEAR
5/134/55	REPAIR TAPE -75mm ORANGE W/WEAR
5/134/96	REPAIR TAPE - 75mm DARK GREY W/WEAR

	<b>100MM REPAIR TAPE</b>
<b>Reordering Code</b>	
5/135	REPAIR TAPE - 100MM X 50MTR ROLL
5/135/1	REPAIR TAPE - 100mm SURG.GREEN
5/135/16	REPAIR TAPE - 100mm SURG.WHITE

Transfers available on request

**Filterfab Contact Details**

**07 3205 3844**

**Email [sales@filterfab.com](mailto:sales@filterfab.com)**